



PARTS CATALOGUE

ET650 (7CD2) CSA

ET650 (7CD3) PER,PHL,SAU,OCE

ET950 (7CE2) CSA,TWN

ET950 (7CE3) PER,PHL,SAU,MYS,OCE

NEWS NO.	DATE	COMMENT
PE0-GE-070005	Jul.,5,2007	ET650/950(7CD2,3/7CE2,3) PARTS CATALOGUE CORRECTIONS
PE0-GE-070007	Jul.,12,2007	ET650/950(7CD2,3/7CE2,3) PARTS CATALOGUE CORRECTIONS

ET650/ET950
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.

It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

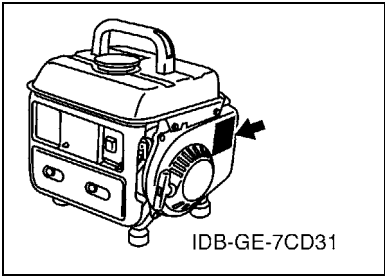
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

FOREWORD

7. Applicable Serial No.
Frame Serial No.



8. Applicable Colour Code (The (*) mark shows Model colour.)

Abbreviation	Colour Name	Colour Code
FWB(*)	FARAWAY BLUE	00NJ

9. Applicable Starting Serial No.
*****Serial NO.

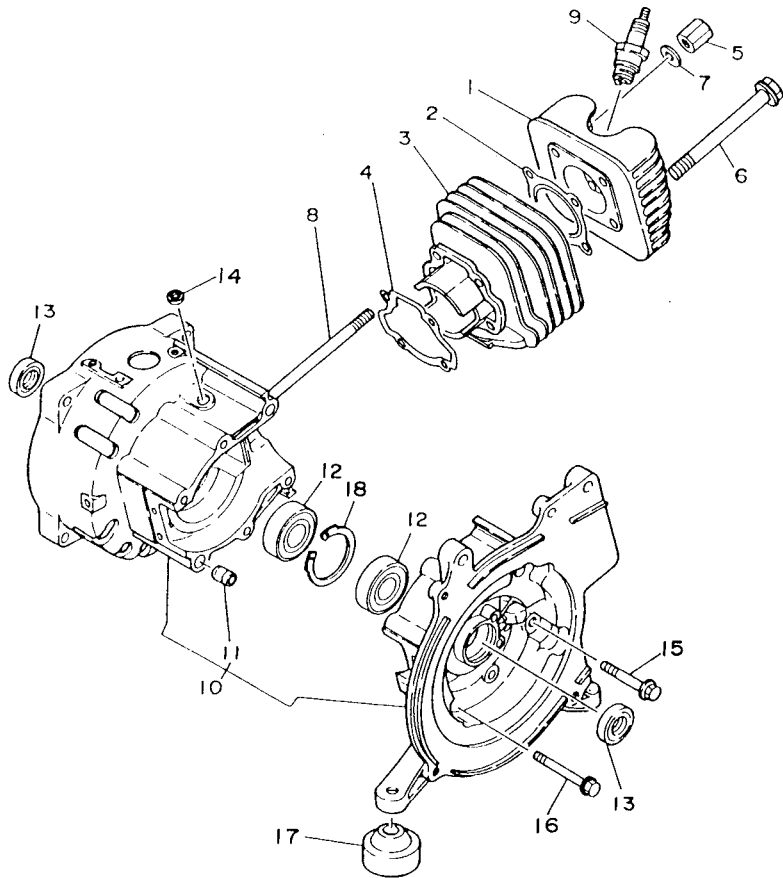
Model	Model Code	Destination	Voltage	Serial NO.
ET650	7CD2	CSA	120V-60Hz	7CD-0200101
ET650	7CD3	PER,PHL,SAU	220V-60Hz	7CD-0380101
ET650	7CD3	OCE	230V-50Hz	7CD-0385101
ET950	7CE2	CSA,TWN	120V-60Hz	7CE-0200101
ET950	7CE3	PER,PHL,SAU	220V-60Hz	7CE-0380101
ET950	7CE3	MYS,OCE	230V-50Hz	7CE-0385101

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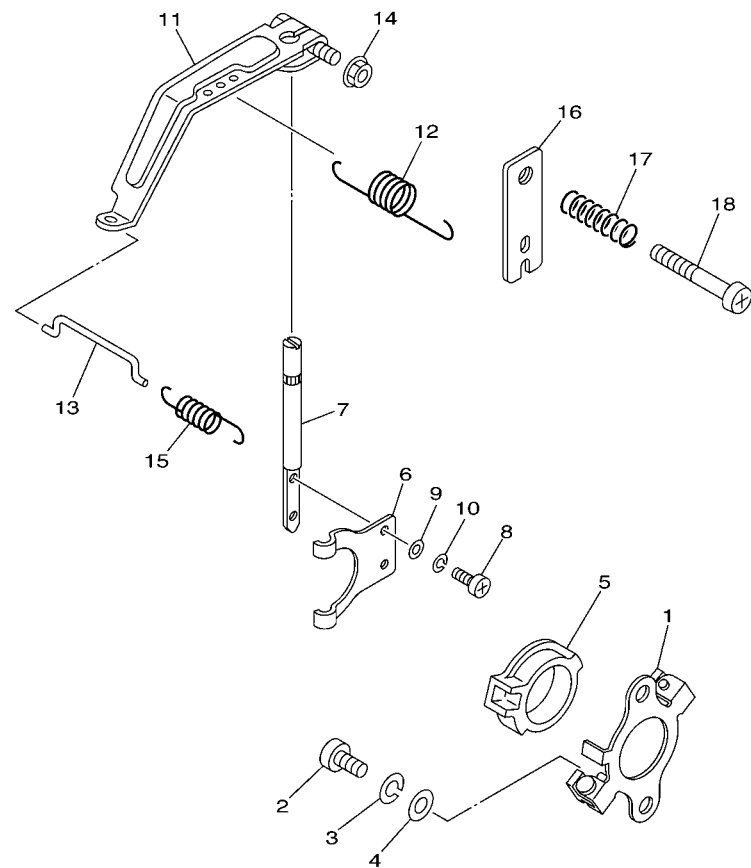
7RA3400-5010

FIG. 1 CYLINDER

REF. NO.	PART NO.	DESCRIPTION	ET65	ET95			REMARKS
1	7CE-E1111-00	HEAD, CYLINDER 1	1	1			
2	7CE-E1181-00	GASKET, CYLINDER HEAD 1	1	1			
3	7CE-E1311-00	CYLINDER 1	1	1			
4	7CE-E1351-00	GASKET, CYLINDER	1	1			
5	90170-06803	NUT	2	2			
6	95827-06100	BOLT, FLANGE	2	2			
7	92907-06600	WASHER, PLATE	2	2			
8	90116-06307	BOLT, STUD	2	2			
9	94702-00311	PLUG, SPARK (NGK BR5ES)	1	1			
10	7CE-WE510-00	CRANKCASE ASSY	1	1			
11	99530-10114	.PIN, DOWEL	2	2			
12	93306-00423	BEARING	2	2			
13	93102-20456	OIL SEAL	2	2			
14	93104-06062	OIL SEAL	1	1			
15	95827-06045	BOLT, FLANGE	4	4			
16	95827-06055	BOLT, FLANGE	2	2			
17	7XC-F2891-10	INSULATOR, MOUNTING	4	4			
18	93450-45092	CIRCLIP	1	1			



REF. NO.	PART NO.	DESCRIPTION	ET65	ET95			REMARKS
1	7CE-E1400-00	CRANKSHAFT ASSY	1	1			
2	7CE-E1412-00	.CRANK 1	1	1			
3	7CE-E1422-00	.CRANK 2	1	1			
4	7CE-E1651-00	.ROD, CONNECTING	1	1			
5	7CE-E1681-00	.PIN, CRANK 1	1	1			
6	93310-416N7	.BEARING	1	1			
7	93310-210J7	BEARING	1	1			
8	7CE-E1631-00-A0	PISTON (STD)	1	1			
	7CE-E1635-00	PISTON (0.25MM O/S)	1	1			AP
	7CE-E1636-00	PISTON (0.50MM O/S)	1	1			AP
9	7CE-E1610-00	PISTON RING SET (STD)	1	1			
	7CE-E1610-10	PISTON RING SET (0.25MM O/S)	1	1			AP
	7CE-E1610-20	PISTON RING SET (0.50MM O/S)	1	1			AP
10	7N2-11633-01	PIN, PISTON	1	1			
11	93450-11829	CIRCLIP	2	2			



7CD3400-C030

FIG. 3 GOVERNOR

REF. NO.	PART NO.	DESCRIPTION	ET65	ET95			REMARKS
1	7CE-E1910-00	WEIGHT COMP.	1	1			
2	98507-06012	SCREW, PAN HEAD	2	2			
3	92907-06100	WASHER, SPRING	2	2			
4	92907-06600	WASHER, PLATE	2	2			
5	7CE-E1917-00	COLLAR	1	1			
6	7G5-11922-00	FORK, GOVERNOR	1	1			
7	7RA-11921-01	SHAFT, GOVERNOR	1	1			
8	98507-03008	SCREW, PAN HEAD	2	2			
9	92907-03600	WASHER	2	2			
10	92907-03100	WASHER, SPRING	2	2			
11	7CE-E1924-00	ARM, GOVERNOR	1	1			
12	7CE-E1925-00	SPRING, GOVERNOR	1	1			FOR OTHERS
	7CE-E1925-10	SPRING, GOVERNOR	1	1			FOR PER, PHL, SAU
13	7CE-E1928-00	ROD, LINK	1	1			
14	95707-05500	NUT, FLANGE	1	1			
15	90506-05800	SPRING, TENSION	1	1			
16	7CE-E1915-00	PLATE, THRUST 1	1	1			
17	90501-12804	SPRING, COMPRESSION	1	1			
18	98507-06040	SCREW, PAN HEAD	1	1			

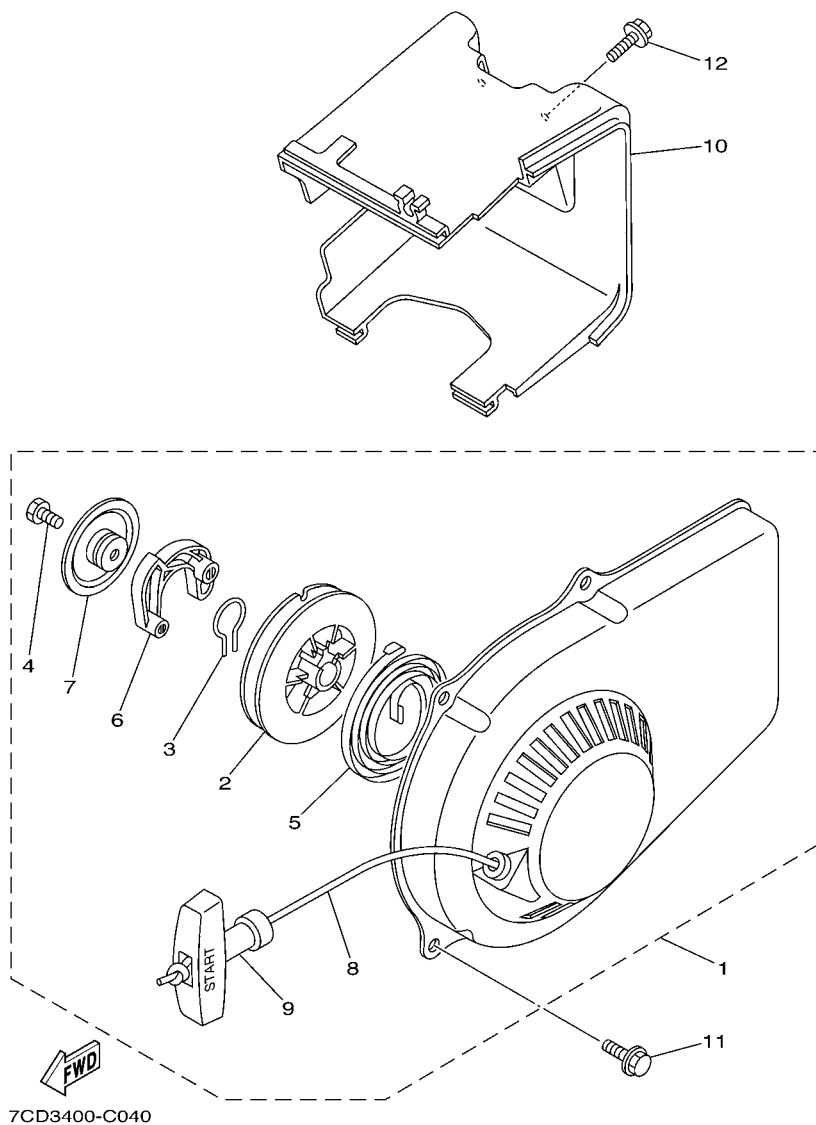


FIG. 4 AIR SHROUD & STARTER

REF. NO.	PART NO.	DESCRIPTION	E185 E196			REMARKS
1	7CE-E2621-00	CASE, FAN	1	1		
2	7CE-E5714-00	.DRUM, SHEAVE	1	1		
3	7CE-E5715-00	.SPRING, FRICTION	1	1		
4	7CE-E5768-00	.BOLT	1	1		
5	7CE-E5713-00	.SPRING, STARTER	1	1		
6	7CE-E5741-00	.PAWL, DRIVE	1	1		
7	7CE-E5716-00	.PLATE, DRIVE	1	1		
8	7CE-E5751-00	.WIRE, STARTER	1	1		
9	7CE-E5755-00	.HANDLE, STARTER	1	1		
10	7RA-12651-00	AIR SHROUD, CYLINDER 1	1	1		
11	95807-06010	BOLT, FLANGE	4	4		
12	95807-06010	BOLT, FLANGE	2	2		

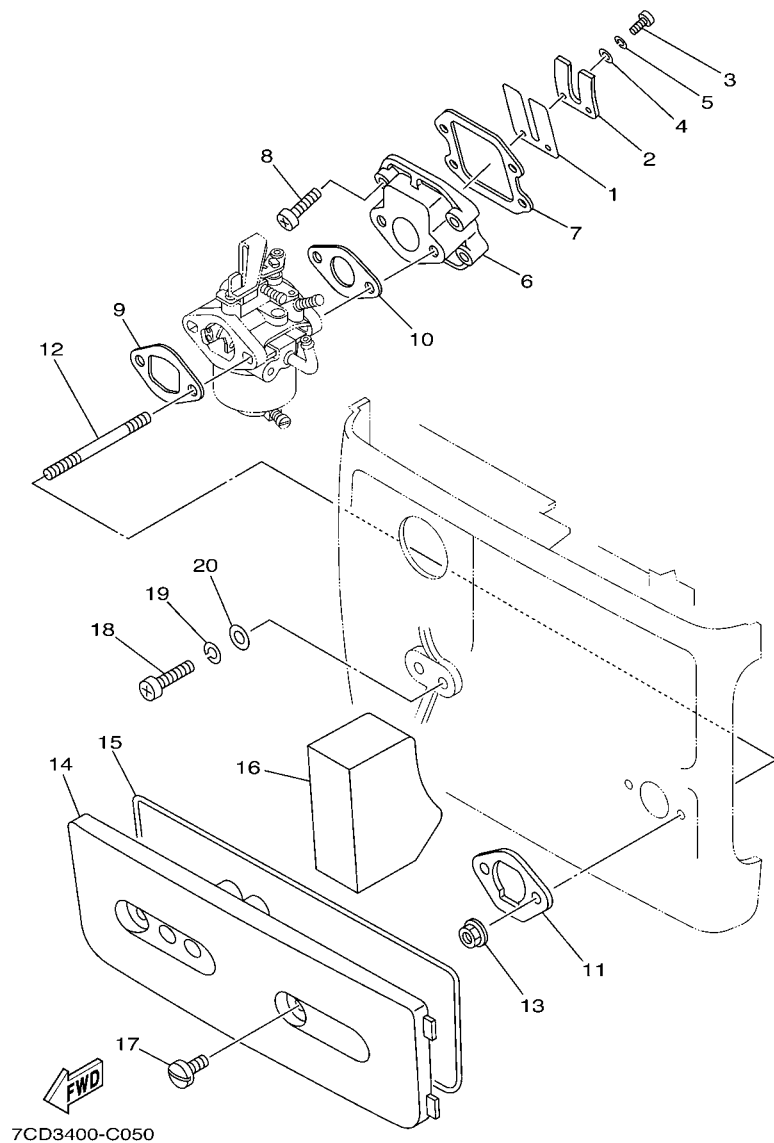


FIG. 5 INTAKE

REF. NO.	PART NO.	DESCRIPTION	ET65	ET95			REMARKS
1	7CE-E3613-00	REED, VALVE	1	1			
2	7CE-E3616-00	STOPPER, REED VALVE	1	1			
3	98507-03008	SCREW, PAN HEAD	2	2			
4	92907-03600	WASHER	2	2			
5	92907-03100	WASHER, SPRING	2	2			
6	7CE-E3555-00	MANIFOLD, INTAKE	1	1			
7	7CE-E3621-00	GASKET, VALVE SEAT	1	1			
8	98507-06020	SCREW, PAN HEAD	4	4			
9	7CE-E4416-00	GASKET, AIR CLEANER	1	1			
10	7CE-E3556-00	GASKET, MANIFOLD	1	1			
11	7CE-E4477-00	PLATE	1	1			
12	90116-06811	BOLT, STUD	2	2			
13	95707-06500	NUT, FLANGE	2	2			
14	7CE-E4412-00	CAP, CLEANER CASE 1	1	1			
15	7CE-E4462-00	SEAL	1	1			
16	7CE-E4451-00	ELEMENT, AIR CLEANER	1	1			
17	90146-06014	SCREW, OVAL FILLISTER	2	2			
18	98507-06020	SCREW, PAN HEAD	1	1			
19	92907-06100	WASHER, SPRING	1	1			
20	92907-06600	WASHER, PLATE	1	1			

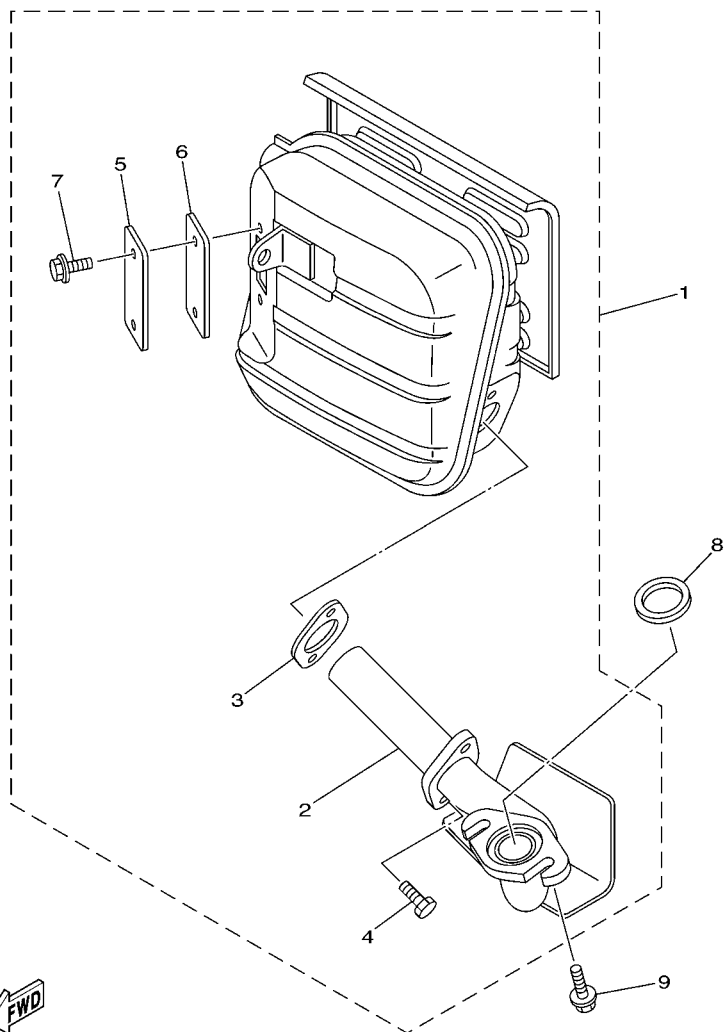


FIG. 7 EXHAUST

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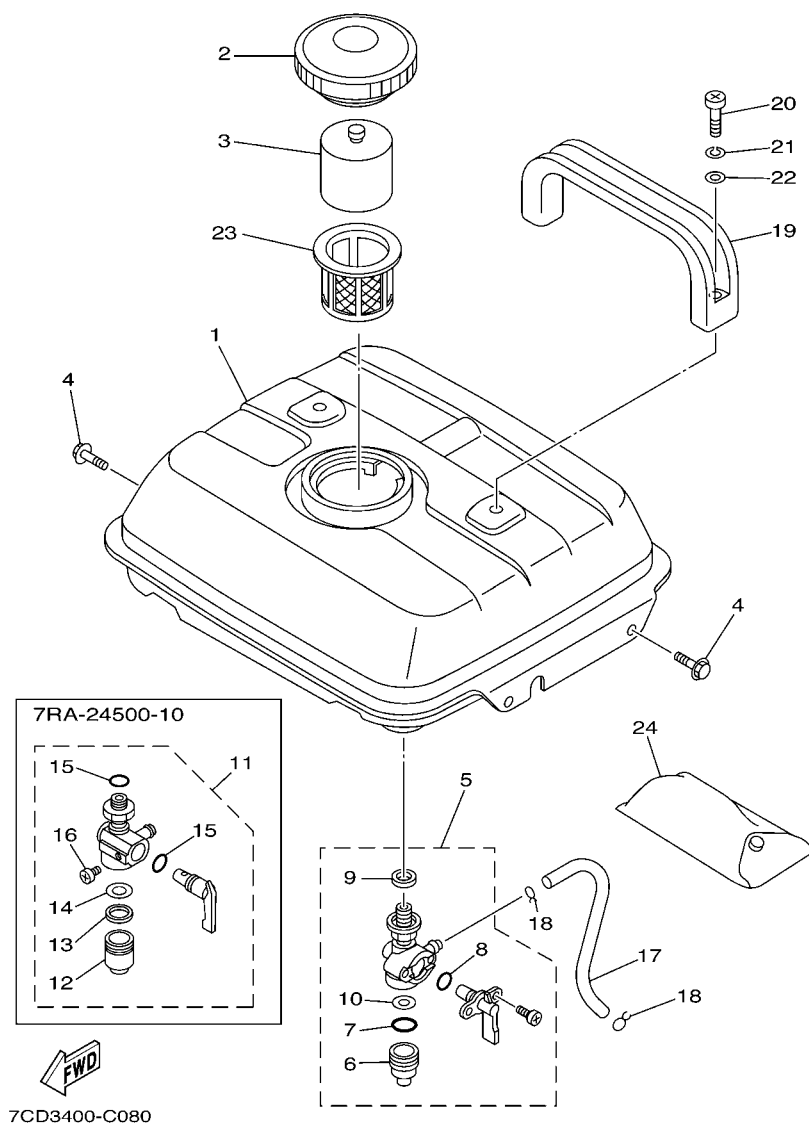


FIG. 8 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	E185	E195			REMARKS
1	7CE-F4110-00	FUEL TANK COMP.	1	1			UR
2	7XC-F4610-00	CAP ASSY	1	1			
3	7CE-F4689-00	CUP	1	1			
4	95827-06012	BOLT, FLANGE	4	4			
5	7RA-24500-00	FUEL COCK ASSY 1	1	1			
6	7J3-24521-00	.CUP, FILTER	1	1			
7	4X8-24565-00	.GASKET	1	1			
8	7NJ-24534-00	.SEAL, COCK	1	1			
9	7NJ-24532-00	.GASKET	1	1			
10	7NJ-24515-01	.NET, FILTER 2	1	1			
11	7RA-24500-10	FUEL COCK ASSY 1	1	1			UR
12	7V0-24521-01	.CUP, FILTER	1	1			
13	732-24522-21	.GASKET	1	1			
14	7RA-24515-10	.NET, FILTER 2	1	1			
15	93210-09081	.O-RING	2	2			
16	7V0-24535-00	.SCREW, LEVER FITTING	1	1			
17	90445-10824	HOSE	1	1			
18	90467-10800	CLIP	2	2			
19	7CE-F2837-00	GRIP	1	1			
20	98507-06035	SCREW, PAN HEAD	2	2			
21	92907-06100	WASHER, SPRING	2	2			
22	90201-062A8	WASHER, PLATE	2	2			
23	7XC-F4167-10	STRAINER	1	1			
24	7CA-F8100-00	TOOL KIT	1	1			

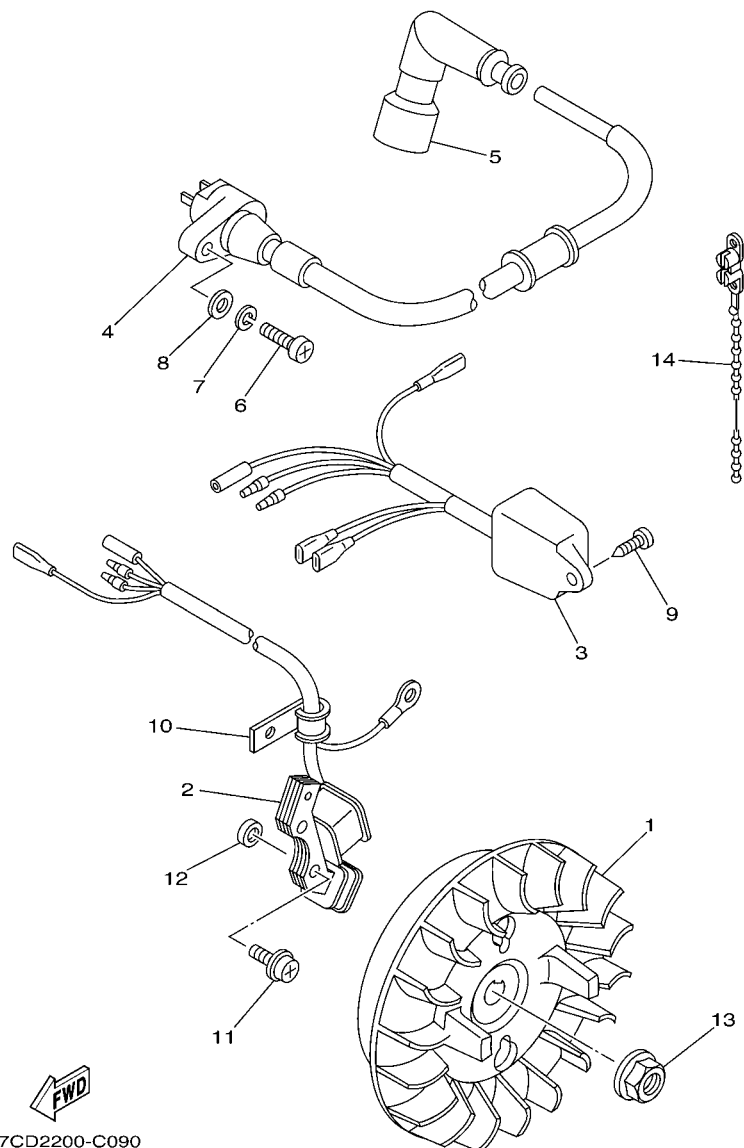


FIG. 9 MAGNETO

REF. NO.	PART NO.	DESCRIPTION	E185	E195			REMARKS
1	7CE-H5550-00	ROTOR ASSY	1	1			
2	7CE-H5521-00	COIL ASSY	1	1			
3	7CE-H5540-00	C.D.I. UNIT ASSY	1	1			
4	7CE-H2310-00	IGNITION COIL ASSY	1	1			
5	7CE-H2370-10	PLUG CAP ASSY	1	1			
6	98507-06020	SCREW, PAN HEAD	1	1			
7	92907-06100	WASHER, SPRING	1	1			
8	92907-06600	WASHER, PLATE	1	1			
9	97707-50020	SCREW, TAPPING	1	1			
10	90462-08804	CLAMP	1	1			
11	90159-06837	SCREW, WITH WASHER	2	2			
12	90387-062E2	COLLAR	2	2			
13	95707-10500	NUT, FLANGE	1	1			
14	90464-20031	CLAMP	1	1			

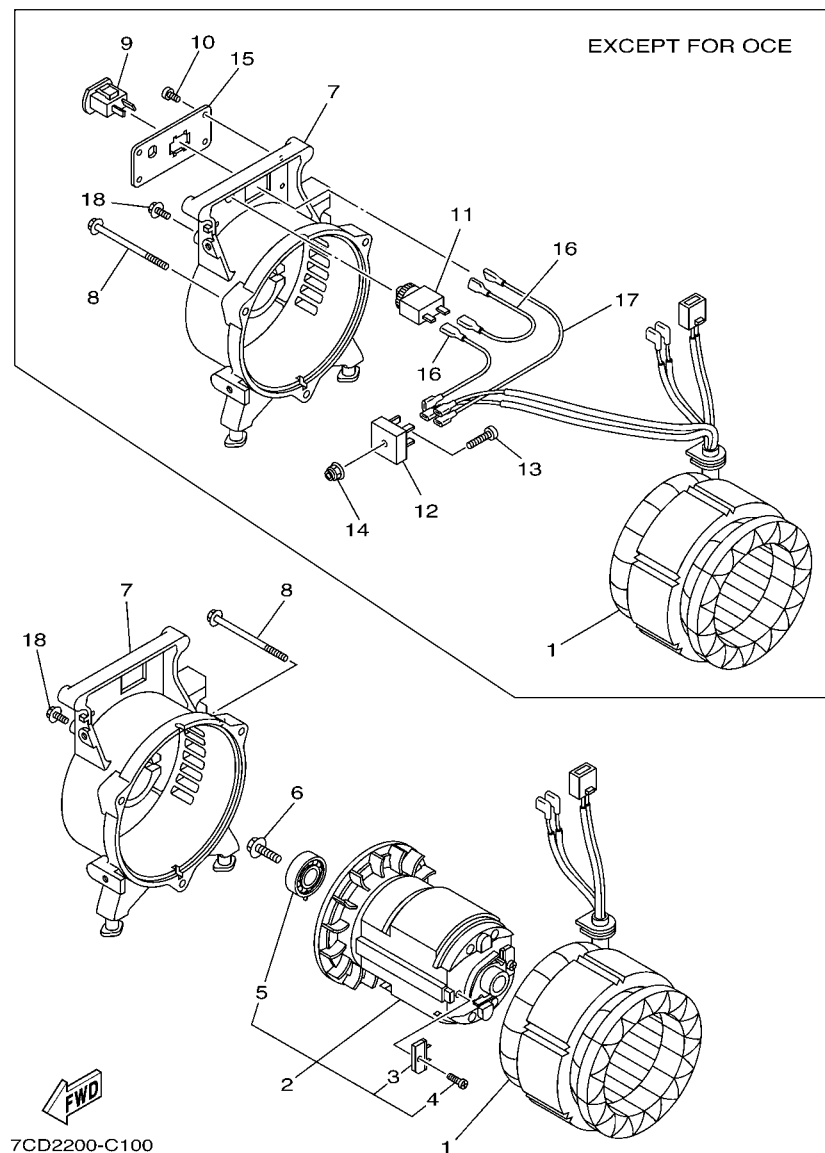


FIG. 10 GENERATOR 1

REF. NO.	PART NO.	DESCRIPTION	ET65	ET95		REMARKS
1	7CE-H7150-60	STATOR ASSY (120V-60HZ)	1			FOR CSA
	7CE-H7150-L0	STATOR ASSY (220V-60HZ)	1			FOR PER, PH, SAU
	7CD-H7150-G0	STATOR ASSY (230V-50HZ)	1			FOR OCE
2	7XD-H7160-00	ROTOR ASSY	1			
3	7XC-H7105-00	.RECTIFIER ASSY 1	2			
4	97707-30510	.SCREW, TAPPING	2			
5	93306-20345	.BEARING	1			
6	95827-08150	BOLT, FLANGE	1			
7	7CE-H7131-10	FRAME, REAR	1			EXCEPT FOR OCE
	7CD-H7131-00	FRAME, REAR	1			FOR OCE
8	95827-06085	BOLT, FLANGE	3			
9	7XD-H7239-00	RECEPTACLE COMP.	1			EXCEPT FOR OCE
10	98507-03008	SCREW, PAN HEAD	4			EXCEPT FOR OCE
11	7XD-H2181-D0	CIRCUIT BREAKER COMP.	1			EXCEPT FOR OCE
12	7XD-H7105-00	RECTIFIER ASSY 1	1			EXCEPT FOR OCE
13	98507-05020	SCREW, PAN HEAD	1			EXCEPT FOR OCE
14	95607-05200	NUT, U FLANGE	1			EXCEPT FOR OCE
15	7CE-H7249-00	PLATE	1			EXCEPT FOR OCE
16	7CE-H722X-00	WIRE, LEAD 5	2			EXCEPT FOR OCE
17	7CE-H722W-00	WIRE, LEAD 6	1			EXCEPT FOR OCE
18	95807-06010	BOLT, FLANGE	1			

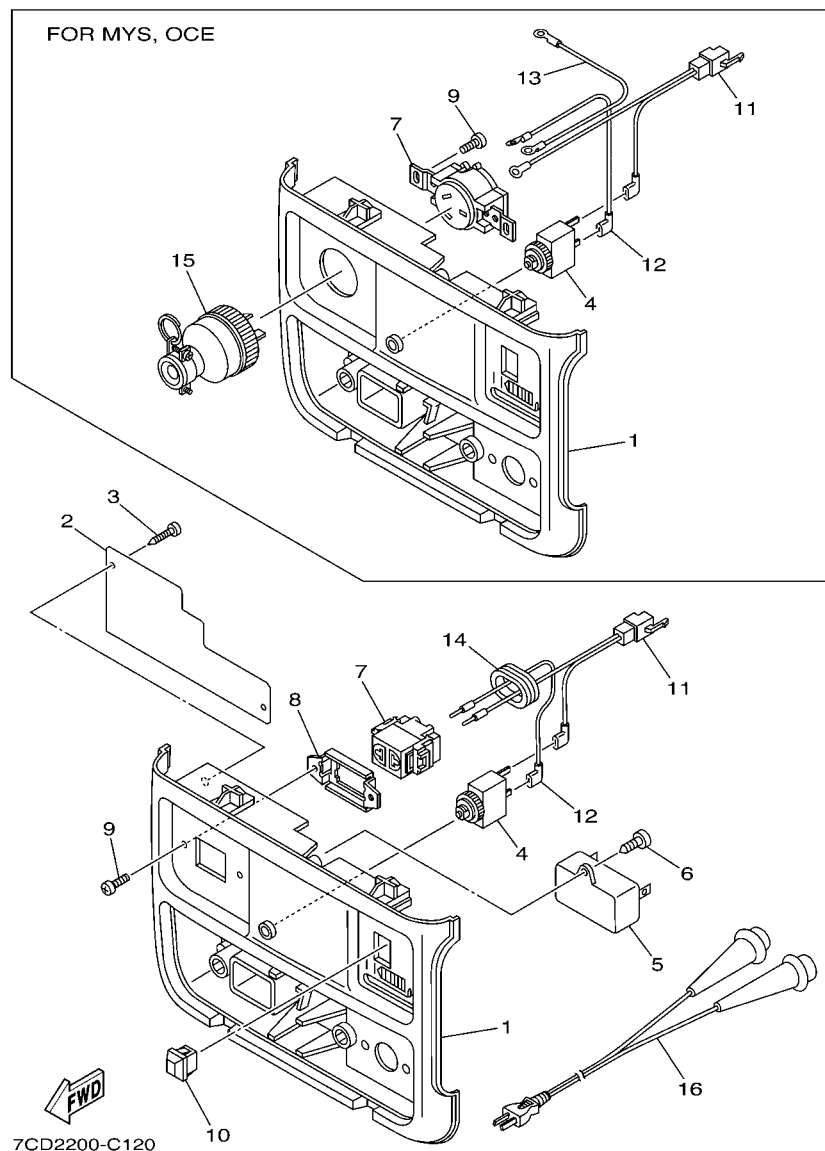


FIG. 12 CONTROL BOX

REF. NO.	PART NO.	DESCRIPTION	ET65	ET95		REMARKS
1	7CE-H7211-00	BOX, CONTROL	1	1		FOR OTHERS Go to P/N : PE0-GE-070005 FOR MYS, OCE
	7CE-H7211-10	BOX, CONTROL	1	1		
2	7CE-H7213-00	COVER, CONTROL BOX	1	1		
3	97707-40010	SCREW, TAPPING	2	2		
4	7CD-H2181-C0	CIRCUIT BREAKER COMP.	1			FOR CSA
	7XC-H2181-C0	CIRCUIT BREAKER COMP.	1			FOR PER, PHL, SAU
	7CD-H2181-B0	CIRCUIT BREAKER COMP.	1			FOR OCE
	7CE-H2181-C0	CIRCUIT BREAKER COMP.		1		FOR CSA, TWN
	7CE-H2181-B0	CIRCUIT BREAKER COMP.		1		FOR PER, PHL, SAU
	7XC-H2181-C0	CIRCUIT BREAKER COMP.		1		FOR MYS, OCE
5	7XD-H7107-00	CONDENSER ASSY	1	1		
6	97707-40020	SCREW, TAPPING	1	1		
7	7XC-H7221-C0	RECEPTACLE 1 (WNC1091)	1	1		FOR OTHERS Go to P/N : PE0-GE-070005 FOR MYS, OCE
	7G8-87221-10	RECEPTACLE 1	1	1		
8	7XC-H7235-00	HOLDER, RECEPTACLE	1	1		EXCEPT MYS, OCE Go to P/N : PE0-GE-070005
9	98907-04012	SCREW, BIND	2	2		FOR OTHERS Go to P/N : PE0-GE-070005 FOR MYS, OCE
	97707-40010	SCREW, TAPPING	2	2		
10	7XC-H2550-10	ENGINE STOP SWITCH ASSY	1	1		
11	7XC-H7223-C0	WIRE, LEAD 1	1	1		FOR OTHERS Go to P/N : PE0-GE-070005 FOR MYS, OCE
	7CE-H7223-10	WIRE, LEAD 1	1	1		
12	7XC-H7224-C0	WIRE, LEAD 2	1	1		FOR OTHERS Go to P/N : PE0-GE-070005 FOR MYS, OCE
	7CE-H7224-10	WIRE, LEAD 2	1	1		
13	7XC-H7225-00	WIRE, LEAD 3	1	1		FOR MYS, OCE
14	90480-01804	GROMMET	1	1		EXCEPT MYS, OCE
15	7G8-87236-10	PLUG, AC RECEPTACLE	1	1		FOR MYS, OCE Go to P/N : PE0-GE-070005
16	7CE-H7209-00	CHARGE CORD ASSY	1	1		FOR OTHERS

PARTS NEWS



Date: July, 5.,2007

News No.: PE0-GE-070005

Signature: K. Otsuka

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	ET650 / ET950 (7CD2,3 / 7CE2,3)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1C7CD-200E1

Time of YPEC Revision Text, Illustration --> July/31/2007 PDF Replace --> July/31/2007
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

1.LIST CORRECTION

FIG.12 CONTROL BOX

Ref.No	OLD P/No.	NEW P/No.	PART NAME	Q'TY	*1	REMARKS	NOTE
1	7CE-H7211-00	7CE-H7211-10	BOX, CONTROL	1	○	FOR OTHER	*Part number revision
7	7XC-H7221-C0	7DF-H7221-C0	RECEPTACLE 1	1	○	FOR OTHER	
8	7XC-H7235-00	-	HOLDER, RECEPTACLE	1		EXCEPT MYS, OCE	
9	98907-04012	97707-40010	SCREW, TAPPING	2	○	FOR OTHER	*Part number revision
11	7XC-H7223-C0	7CE-H7223-10	WIRE, LEAD 1	1	○	FOR OTHER	
12	7XC-H7224-C0	7CE-H7224-10	WIRE, LEAD 2	1	○	FOR OTHER	
15	-	7DF-H7236-C0	PLUG, AC RECEPTACLE	1	○	FOR OTHER	*Added Parts

*Applicable Serial No.

MODEL NAME	MODEL CODE	Destination	Applicable Engine Serial No.
ET650	7CD2	CSA	7CD-0201020-
ET650	7CD3	AFR, SEA	7CD-0302711-
ET950	7CE2	CSA, TWN	7CE-0209855-
ET950	7CE3	AFR, SEA	7CE-0313159-

*1: Interchangeability

A	Old Parts	→	Old Parts
	New Parts	→	New Parts
B	Old Parts	→	Old Parts
	New Parts	→	New Parts
C	Old Parts	→	Old Parts
	New Parts	→	New Parts
○	These parts are interchangeable with a set		

Parts
Manager
Check

Service
Manager
Check

Parts
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File

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Technical Publication Dept.



PARTS NEWS

Date: July, 5.,2007

News No.: PE0-GE-070005

Signature: K. Otsuka

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

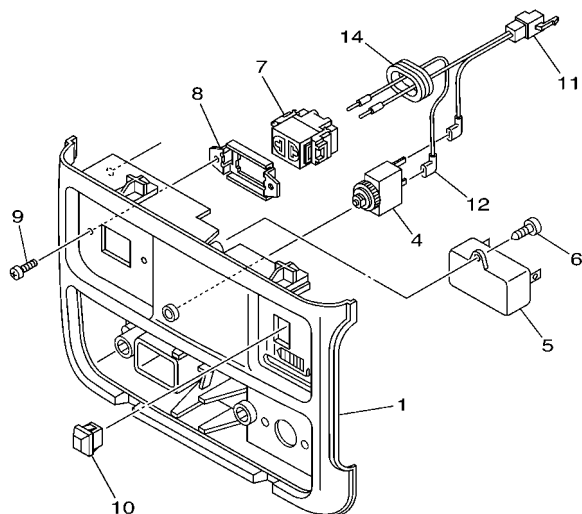
Model	ET650 / ET950 (7CD2,3 / 7CE2,3)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1C7CD-200E1

Time of YPEC Revision Text, Illustration --> July/31/2007 PDF Replace --> July/31/2007
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

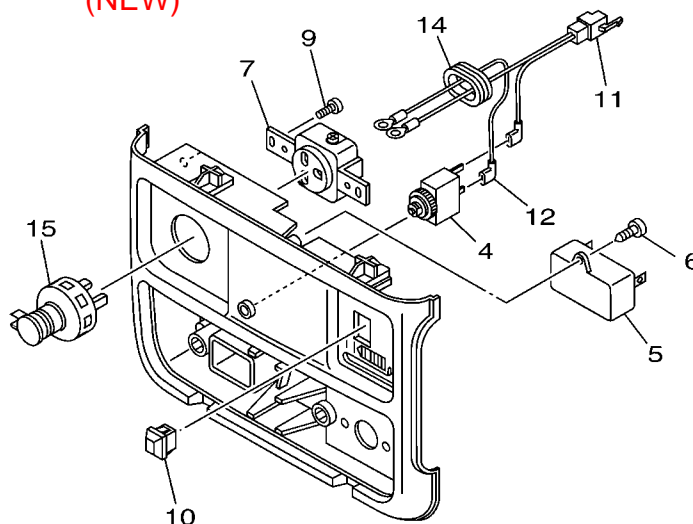
2. ILLUSTRATION CORRECTION

FIG.12 CONTROL BOX

(OLD)



(NEW)



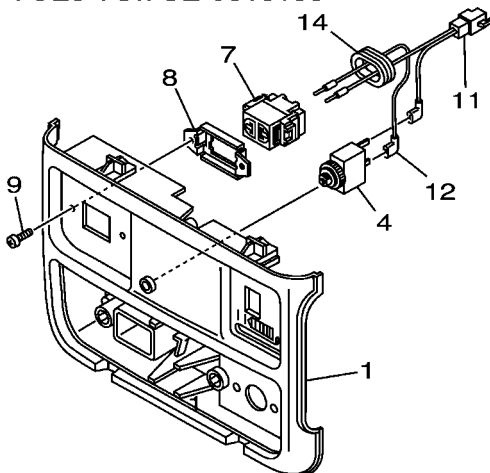
OLD

7CD2 TO:7CD-0201019

7CD3 TO:7CD-0302710

7CE2 TO:7CE-0209854

7CE3 TO:7CE-0313158



Thank you very much for your cooperation.

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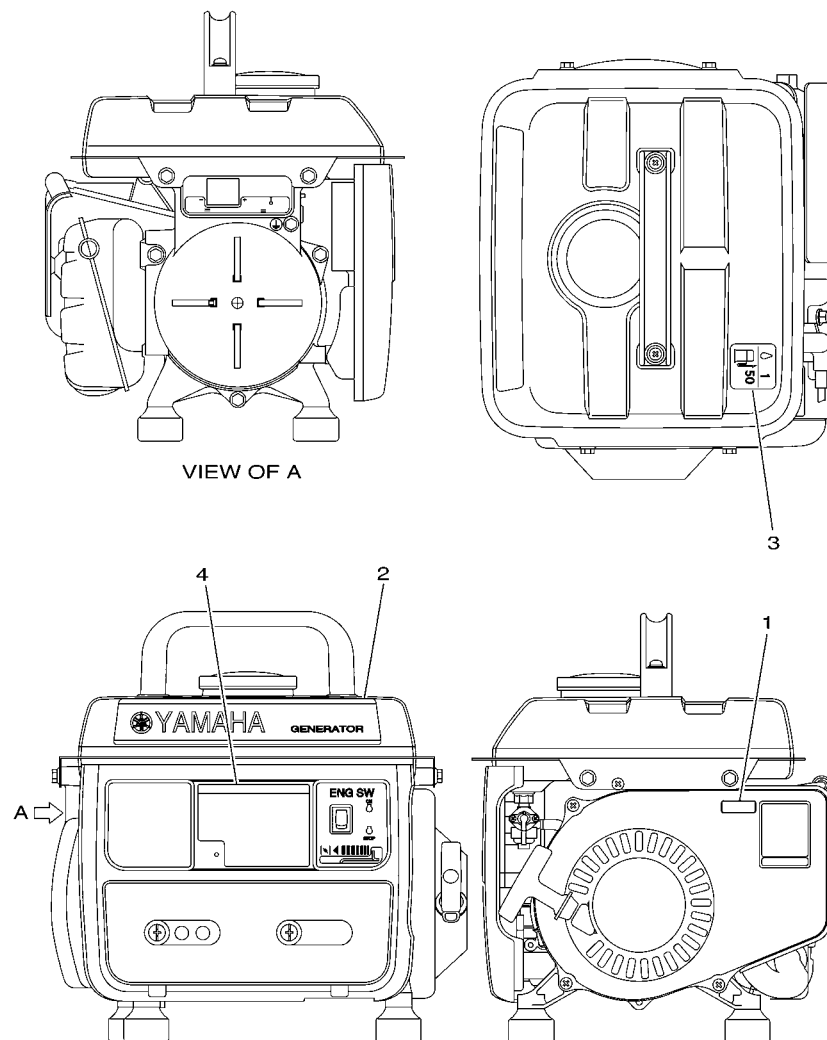


FIG. 13 EMBLEM & LABEL

[illegible]

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
7N2-11633-01	2 - 10	7CE-E1924-00	3 - 11	7XD-H2181-D0	10 - 11	90170-06803	1 - 5	95827-06085	11 - 8		
7RA-11921-01	3 - 7	7CE-E1925-00	3 - 12		11 - 11	90201-062A8	8 - 22	95827-06100	1 - 6		
7G5-11922-00	3 - 6	7CE-E1925-10	3 - 12	7CE-H2310-00	9 - 4	90387-062E2	9 - 12	95827-08150	10 - 6		
7RA-12651-00	4 - 10	7CE-E1928-00	3 - 13	7CE-H2370-10	9 - 5	90445-10824	8 - 17		11 - 6		
620-14142-47	6 - 3	7CE-E2621-00	4 - 1	7XC-H2550-10	12 - 10	90462-08804	9 - 10	97007-06016	7 - 4		
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